

# SMALL CIRCULATOR PUMPS WITH AUTOMATED CONTROL

## OPPORTUNITY

How much energy can high-performance circulator pumps save?

# 4.75 TWh

**REPLACING 30 MILLION U.S. CIRCULATOR PUMPS WITH 50% HIGHER EFFICIENCY<sup>1</sup>**

## TECHNOLOGY

How do high-performance circulator pumps with automated control work?

< 2.5 HORSEPOWER PUMPS

# VARIABLE SPEED

## ELECTRONICALLY COMMUTED MOTORS

## ONBOARD CONTROL ALGORITHMS



## M&V

Where did Measurement and Verification occur?

**NATIONAL RENEWABLE ENERGY LABORATORY (NREL)** measured performance of two common pump applications at two buildings within the Denver Federal Center—a domestic hot water (DHW) system and an air handler unit (AHU).

## RESULTS

How did the small circulator pumps with automated control perform in M&V?

# 96%

## ENERGY SAVINGS

for DHW pump, 60% savings for AHU pump<sup>2</sup>

# MORE

## OPERATIONAL VISIBILITY

and reduced maintenance, no greasing of bearings or replacing pump seals<sup>3</sup>

# <6

## YEAR PAYBACK

@ 0.11/kWh GSA average utility rate and including annual maintenance savings<sup>4</sup>

## Payback and Savings Compared to Baseline Standard Pumps

Higher flow rates combined with smaller pump sizes offered the best return on investment

	% Savings	Annual Energy Savings (kWh/yr)	Annual Energy Cost Savings @ 0.11 kWh (\$)	Annual O&M Savings (\$)	Incremental Cost (\$) over market standard pump	Simple Payback	Savings-to-Investment Ratio (SIR)
<b>DHWP #1:</b> ¼ HP, 77 watts (duty point) <b>Baseline:</b> ¼ HP, 280 watts (duty point)	96%	587 kW	\$65	\$75	\$575	4.1	3.6
<b>DHWP #2:</b> ¼ HP, 97 watts (duty point) <b>Baseline:</b> ½ HP, 370 watts (duty point)	96%	1,039 kW	\$114	\$75	\$575	3.0	4.9
<b>AHU 19:</b> 0.36 HP, 186 watts (duty point) <b>Baseline:</b> ½ HP, 223 watts (duty point) 4 hrs/day run-time	26%	45 kW	\$5	\$75	\$500	6.3	2.4
<b>AHU 19:</b> 0.36 HP, 186 watts (duty point) <b>Baseline:</b> ½ HP, 330 watts (duty point) 20 hrs/day run-time	60%	688 kW	\$76	\$75	\$500	3.3	4.5

## DEPLOYMENT

Where does M&V recommend deploying small circulator pumps with automated control?

# END-OF-LIFE REPLACEMENT FOR CONSTANT-SPEED PUMPS

Pumps used for DHW recirculation, small heating systems, small chilled water systems, solar hot water systems and small geothermal heat pump applications are all candidates for replacement.

<sup>1</sup>High-Performance Circulator Pump Demonstration, Jesse Dean, Anoop Honnekeri, Greg Barker, National Renewable Energy Laboratory (NREL), September 2018, p.4 <sup>2</sup>Ibid, p.30, 42 <sup>3</sup>Ibid, p.v <sup>4</sup>Ibid, p.v