SOLAR PHOTOVOLTAIC SYSTEM RESILIENCE

Weather Vulnerabilities Checklist*



WEATHER VULNERABILITIES	RISK	CORRECTIVE ACTIONS	COST
STRUCTURAL	S H H		
Fastener loosening from transverse slip or improper field assembly	• • •	Properly torque and replace inadequate fasteners with rated locking fasteners	\$
Top-down module clamps: vibrational loosening, bent open or failure		Fix top-down clamp vulnerabilities	\$\$
Soft joint issues in top-down module clamps & racking assemblies	• • •	Modify joints so clamping forces are maintained	\$\$
Use of back side clamping and self-tapping sheet metal screws	• • •	Replace clamps & self-tapping screws with through-bolts/modify joints	\$\$
Inadequate bolted joint design	• • •	Modify bolted joints in racking assemblies to avoid bolt shearing	\$\$
Module clamps & rails not installed properly, unbraced racking, deflection of subframing	• • •	Add stiffening bracing or use top-down clamps with improved features	\$\$
Special Considerations for Roof Arrays			
Inadequate structural attachment to building	• • •	Add mechanical attachments to building to improve structural integrity	\$\$
Inaccessible and wind-damage-prone PV array	• • •	Reconfigure PV array to allow interior access	\$\$ to \$
Mounting position of PV array resulting in high wind exposure	• • •	Redesign PV system to reduce potential for damage from heavy wind forces	\$\$\$
Array tilts (>15°) resulting in high turbulence and front and back pressure on modules	• • •	Redesign PV system to a lower tilt angle to reduce potential wind damage	\$\$\$
Flexible PV array glued to roof membrane	• • •	Remove and/or replacing a flexible PV system glued to the roof	\$\$ to \$
ELECTRICAL			
Electrical equipment located below the site's 100-year flood level	• • •	Relocate electrical equipment above 100-year flood level to prevent flooding	\$\$\$
Improperly supported wires	• • •	Support wires with EPDM rubber-lined clamps, metallic module or rail wire clips, metallic wire ties or conduit	\$\$
Electrical enclosures with inadequate NEMA rating located outdoors	• • •	Replace inadequate and/or corroded electrical equipment; apply outdoor-rated sealant to penetrations; install weep hole, vent or drain plug	\$ to \$\$
Conduit-related vulnerabilities	• • •	Install durable conduit supports or expansion joints to accommodate thermal movement; replace conduit fittings with ones that are watertight and replace damaged conduit, install a ramp or walkway over roof mounted conduit	\$ to \$\$
Poor installation practices leading to damage of PV and other DC wires	• • •	Replace damaged DC wiring	\$ to \$\$
Animals nesting under modules, chewing and damaging wires	• • •	Remove existing animal nests; install wire-based critter guard or netting to flush mounted arrays; install bird spikes on top of array	\$ to \$\$
Field-applied labels and markings showing signs of significant degradation	• • •	Replace all field labels and markings that are showing signs of degradation	\$
Corroded grounding components due to environmental conditions or dissimilar metals	• • •	Replace corroded grounding components with non-corrosive components	\$ to \$\$
PV connector failure	• • •	Replace damaged PV connectors	\$ to \$\$
SITE			
Unobstructed wind forces on the PV system	• • •	Use a wind calming fence to reduce wind forces on the PV system	\$\$\$
Loose debris and/or equipment scattered around a PV array	• • •	Clear debris and secure loose equipment around the PV system	\$
Improper site stormwater management around a ground-mounted PV system	• • •	Plant pollinator habitat; install site water management; perform regular O&M	\$ to \$\$
PV array covered in snow, making it susceptible to damage	• • •	Clearly mark the presence of the PV array and its boundaries	\$
Clogged roof drainage system	• • •	Inspect and clear roof drains to avoid electrical and structural damage	\$
PV equipment in direct contact with the roof membrane	• • •	Repair roof; install protective sheet under PV arrays that come in contact with or are close to roof membrane	\$ to \$\$
MODULES			
Damaged modules from wind/snow loading and hail, cracked or failed backsheet	• • •	Replace modules with broken glass top-sheet, cracked or failed backsheet or cracked cells; conduct an I-V curve test on string and module level	\$ to \$\$

*Federal Solar Photovoltaic Arrays: PV System Owner's Guide to Identifying, Assessing, and Addressing Weather Vulnerabilities, Risks & Impacts, U.S. Department of Energy, Office of Energy Efficiency and Renewable Energy, Gerald Robinson (LBNL) 12/2020

RISK KEY High Medium Low

COST COST PER WATT \$ \approx \$0.01/W (± \$0.01/W) \$\$ $\approx $0.06/W (\pm $0.04/W)$

≈ \$500 (±\$500)

 \approx \$0.30/W (± \$0.20/W) \$\$\$ \$\$\$\$ \approx \$1.50/W (± \$1.00/W) ≈ \$75,000 (± \$50,000)

≈\$3,000 (±\$2,000) ≈\$15,000 (±\$10,000)

COST FOR 50 kW PV SYSTEM