



**Kansas City Plant**  
National Security Asset

*To be the most admired team within the NNSA for our relentless drive to convert ideas into the highest quality national security products and services by applying the right technology, outstanding program management and the best commercial practices.*

## COMMITMENTS MADE COMMITMENTS KEPT

**F** For more than 50 years, the National Nuclear Security Administration's Kansas City Plant has served as one of our nation's foremost national security assets. Managed and operated by Honeywell Federal Manufacturing & Technologies LLC, the Kansas City Plant manufactures a wide array of sophisticated, nonnuclear mechanical, electronic and engineered material components for national defense systems. These include 85 percent of the components used in nuclear weapons.

With operations in Missouri, New Mexico and Arkansas, Kansas City Plant customers include the NNSA, DOE, national labs, DoD, other government agencies, United Kingdom and industry partners. As the NNSA's highest rated production facility, the Kansas City Plant is recognized for its innovation, quality and safety performance. We support 40 technically demanding product families, including arming devices, microcircuits, polymers, plastics, and radars. We engage 90 advanced technologies, including forgings, concurrent engineering environments, laminates and optics.

Our unique expertise extends beyond the nuclear weapons complex to benefit national security, enhance the global competitiveness of U.S. businesses, and promote nonproliferation. Our Work for Others program helps others develop new processes and products, while defraying NNSA costs.

## COMMUNITY INVOLVEMENT

- 14,000 hours to educational and community outreach in 2006 (equivalent to \$245,700)
- Community support to: American Red Cross, Big Brothers Big Sisters of Greater Kansas City (Bowl for Kids Sake), Blue River Rescue, Children's Center for the Visually Impaired (Trolley Run), Christmas in October, Community Blood Center (Blood Drives), Habitat for Humanity (Home Build), Harvester's, KCPT (Pledge Drive), Malborough Manor Home for Elderly, Ronald McDonald Home, SAFEHOME (Flag Football), Salvation Army (Angel Tree Program), Spafford Home for Youth, Susan G. Komen Breast Cancer Foundation (Race for the Cure)
- 2006 Employee Giving Campaign: \$470,000 to Honeywell Space Academy, Honeywell Scholar's Presidential Classroom, National Center for Missing and Exploited Children, Rebuilding Together and United Way
- Education support to: Career Fairs, Spotlight on Science, Computer Gift Program, FIRST Robotics, FMA Live!, Got 2B Safe, National Engineer's Week, Nyeland-Schuth Scholarships, Project Lead the Way, Science Bowl, Science & Engineering Fairs, Science Olympiad, Skills USA, Speaker's Bureau & Mentors, University Design Teams, and World in Motion

## ECONOMIC IMPACT

	Dollars in Millions
Payroll FY2006	\$272.8
Kansas City Earnings Tax	\$1.6
Gross Operating Costs	\$499.6
Construction and Capital Equipment Cost FY2006	\$69.1
MO/KS Procurements FY2006	\$75
<i>Approximately 6,000 transactions</i>	
<i>Kansas</i>	\$25
<i>Missouri</i>	\$50
MO/KS Small Business Procurements FY2006	\$67.4
<i>Kansas</i>	\$23.2
<i>Missouri</i>	\$44.2

# EMPLOYMENT

Primary Location: Kansas City, MO	
Total No. of Employees	2,697
Employment by Location	
Missouri / Kansas	2,427
New Mexico	216
Arkansas	20
Texas	4
Other	30
<i>* MO residents: 1,740; KS residents: 639; Other residents: 318</i>	
Employment by Pay Classification	
Salary	1,922
Hourly	867
Employment by Discipline	
Skilled Craft Workers	342
Laborers	32
Office and Clerical	101
Officials and Managers	323
Operatives	426
Professionals	1,151
Service Workers	105
Technicians	309
Employment by Higher Education Level	
Bachelors	824
Masters	339
Doctorate	19
MD, DDS, JD	3
Other Facts	
Average Years of Service	19
Union Members	926

## AWARDS AND RECOGNITION

- NNSA's Administrator's Gold Medal for Procurement Excellence
- ISO 9001 and 14001 Certifications
- Voluntary Protection Program Star of Excellence
- National Operations Security Multimedia Achievement Award
- DOE Energy Quality Achievement Award
- Missouri Quality and Missouri Team Awards
- R&D 100 Awards
- Minority Enterprise Development Corporation of the Year Award
- Capability Maturity Model Integration Maturity Level 3 Certified
- Federal Laboratory Consortium Technology Transfer Awards



### Kansas City Site Office

Steve Taylor	Kansas City Site Office Site Manager
Mark Holecek	Deputy Manager Office of Stockpile Management
Greg Betzen	Deputy Manager Office of Operations
Sherry Kinsey-Cannon	Director, Business Operations

### Honeywell FM&T

Vince Trim	President
Bob Jensen	Vice President Operations
Chris Gentile	Vice President National Security Programs
Brad Hughes	Integrated Supply Chain
Kurt Lorenzen	Engineering
Jim Jeffries	Facility Management Services
Monica Greer	Chief Financial Officer
Beth Vause	Human Resources
Dave Sosinski	General Counsel
Jane Fitzpatrick	Quality, Six Sigma & Business Excellence
Bob Ottesen	Information Systems
John Murray	Business Development
David Feather	Program Management

#### KANSAS CITY PLANT

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#### COMMUNICATIONS/PUBLIC RELATIONS

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